

AMENDMENTS TO THE SPECIFICATION:

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Please replace the paragraph on page 3 of the specification, from line 25 through line 30, with the following:

The invention is based on the task of creating a transition ensuring relatively favourable flow from the connection pieces to the cooling ducts without the need to revert to mould-cast cooling plate bodies or cooling plate bodies with integrally cast cooling pipes with their above-mentioned disadvantages. This problem is solved by a cooling plate according to claim 1 or by a cooling plate according to the process of claim 46 in accordance with the present invention.